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ASSEMBLY INSTRUCTIONS

- 1. Remove the tiller from the shipping crate. Please inspect immediately for any damage and notify the shipping company and Barreto Manufacturing, Inc. right away if any is found.
- 2. Screw the handle bar adjustment crank into the lower handle bar adjuster pin.
- 3. Fasten the handle bar to the tiller using the 1/2" x 3" bolt supplied.
- 4. Adjust the clutch cable by removing all slack in the lever.
- 5. Check the reservoir according to instructions in the service information on the following page.
- 6. Fill the engine with fuel and oil according to the engine manual.
- 7. Free wheel hubs: Pull one freewheeling pin slightly, using the split ring. Rotate the pin until the 1/8" diameter roll pin aligns with the slot in the mounting plate. Allow the pin to slide through the slot. Repeat for the other wheel. Roll the tiller until each pin drops into a hole in the hub. The hubs are now locked.
- 8. Uncoil the wire for the remote engine on/off switch. Route the wire along the clutch cable to the engine and secure with the cable ties provided. Splice this wire to the kill switch wire on the engine with the electrical splice provided.
- 9. When documentation refers to "right side" or "left side", it is relative to the operator's position with both hands on the handlebars.

OPERATING INSTRUCTIONS

- 1. READ SAFETY INSTRUCTIONS BEFORE OPERATING!
- 2. Be sure engine oil and hydraulic oil are at proper levels before starting the tiller.
- 3. STUDY AND UNDERSTAND CONTROLS BEFORE BEGINNING OPERATION!
- 4. NEVER RUN THE MACHINE IN REVERSE WHILE TINES ARE ROTATING!
- 5. Always move the tine control lever to "OFF" before reversing wheels.
- 6. The TINE DRIVE lever should be set at "OFF" when moving the tiller from place to place while not tilling.
- 7. CLUTCH (ACTUATOR) LEVER: (At left handle grip) Activates the wheel drive and tine rotation controls when squeezed. When released, all motion stops.
- 8. WHEEL DRIVE LEVER: The wheel speed is variable both in forward and reverse. Moving the WHEEL DRIVE lever to the right causes the tiller to go forward; moving to the left to back up. The farther the control lever is moved away from center, the faster the tiller will travel. When the lever is centered, the wheels are locked in a neutral or park position.
- 9. TINE DRIVE LEVER: The tines operate at a constant speed. The TINE DRIVE lever must be moved all the way over to either the forward "ON" position or "REV" position when tilling. If an object becomes lodged in the tines, put the WHEEL DRIVE lever in neutral and change direction of the tines to dislodge it.
- 10. OPERATE TILLER ON LEVEL GROUND ONLY!
- 11. TILLING OPERATION: In most soil and sod conditions, the depth bar can be set with the pin in the third hole from the top.

When starting to till, move the TINE DRIVE lever to the ON (forward) or REV position. Tines will dig in either the forward or reverse rotating direction. Squeeze the CLUTCH LEVER completely to engage the tines.

Move the WHEEL DRIVE lever to the right until the desired wheel speed is reached.

Under most conditions, at least two passes must be made. For deeper tillage, move the depth bar up one hole at a time.

SAFETY INSTRUCTIONS

- 1. READ SAFETY AND OPERATING INSTRUCTIONS BEFORE OPERATING!
- DO NOT LEAVE TILLER UNATTENDED WITH ENGINE RUNNING.
- 3. Always park on level surface, never on an incline.
- 4. USE EXTREME CAUTION IF TRANSPORTING TILLER DOWN ANY INCLINE, ESPECIALLY IF USING RAMPS OFF A PICK-UP TRUCK.
- 5. The SAFETY CLUTCH (ACTUATOR) lever on the left handlebar is for operator protection. **DO NOT TAPE DOWN OR OTHERWISE BY-PASS THIS SAFETY FEATURE!**
- 6. Objects may become airborne while operating tiller. Wear safety goggles, hard hat, protective footwear and hearing protection while operating or observing!
- 7. Rotating tines can cause serious injury. KEEP HANDS AND FEET CLEAR!
- 8. KEEP TINE COVER CLOSED and MACHINE LEVEL while tines are operating.
- 9. Buried cables or gas lines can cause serious injury or death. Contact local agencies for location.
- 10. Fuel exhaust and fuel fumes can cause illness or death. Operate outdoors and avoid breathing exhaust and fumes.
- 11. Fuel-fumes can catch fire or explode. Do not smoke or operate near flames or sparks.
- 12. Hydraulic oil is under extreme pressure and can get under skin and burn or poison. Check for leaks with cardboard.
- 13. Muffler and engine get hot enough to cause serious burns. Do not touch until cool.

SAFETY INSTRUCTIONS OVERVIEW

READ SAFETY AND OPERATING INSTRUCTIONS BEFORE OPERATING!

USE COMMON SENSE AND PLENTY OF IT!

The CLUTCH LEVER on the left handlebar is for the operator's protection. All motion stops when the lever is released. **DO NOT TAPE THE CLUTCH LEVER UP or otherwise by-pass this safety feature!**

Call before you dig. If you do not call, you may cause an accident; suffer injuries or death; cause interruption of services; damage the environment; and/or incur project delays. Expect to be held liable for any damages caused, if you fail to call.



DANGER: Buried electric cables or gas lines can cause serious injury or death if struck with tines. Always determine location of utilities before tilling.



WARNING: Fiber optic cables convey laser light that can injure your eyesight.

STAY CLEAR of moving parts on the tiller.

Wear safety goggles and a hard hat while operating or observing!



WARNING: The tines may throw stones and debris.

Wear adequate hearing protection while operating or observing.



WARNING: Exposure to loud noise is cumulative and may permanently damage your hearing.

Wear safety boots and gloves. Wear close-fitting clothing. Contain long hair. Do not wear jewelry. Wear reflective clothing if working near traffic.

Only operate outdoors and avoid breathing engine exhaust and fumes.



WARNING: Engine exhaust contains carbon monoxide gas that is toxic. Breathing it can cause unconsciousness and death.

Adequate lighting is required, daylight or artificial, for safe operation of the tiller.

Allow adequate side and overhead clearances between tiller and buildings, fences, and trees.



WARNING: Contact with the tines while in operation will cause serious injury or even death.

Keep away from tires to avoid getting crushed.



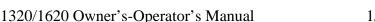
WARNING: Getting run over by the tiller will cause injury.

Always leave tiller parked on a level surface.



WARNING: Do not park on incline. Move the tiller to a level surface.

Do not leave tiller unattended with the engine running.



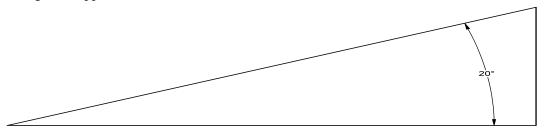
SAFETY INSTRUCTIONS OVERVIEW (continued)

Avoid inclines if at all possible.



WARNING: Navigating on any incline increases the danger of the tiller losing traction or rolling over, especially if the surface is wet. If you lose control get out of the way immediately to avoid personal injury. Navigation on inclines should be especially slow and turns very gradual.

A 20° maximum incline is allowed. Honda engines have an Oil Alert system that will automatically stop the engine if tipped more than 20° .



Do not operate tiller near any source of flammable dust or vapors.



WARNING: Sparks from the engine exhaust can cause an explosion or fire in a flammable or explosive atmosphere. Fuel fumes can catch fire or explode.

Do not operate tiller near flames or sparks.



WARNING: Fuel fumes can catch fire or explode.

Shut off engine and allow it to cool before refueling.



WARNING: Fuel fumes can catch fire or explode. Do not smoke when refueling. Do not refuel near a source of flames or sparks.

Do not touch the engine, muffler, or any of the hydraulic components until cool.

WARNING: Muffler and engine get hot enough to cause serious burns. For the safety of yourself and others, allow enough time for the engine, muffler, and the hydraulic fluid to cool completely before performing any cleaning or maintenance.

Avoid contact with hydraulic fluid.



WARNING: When machine is operating, hydraulic fluid is under extreme pressure and can get under skin and burn or poison.

Keep others away. If the job site is near a road or pedestrian path, warn and divert both motorized traffic and pedestrians. As appropriate, use traffic flag personnel, signs, cones, and lighting devices to insure safety.

Never allow anybody to ride on the tiller.

Never lift the tiller over any person at any time.



WARNING: If tiller should fall it would crush anybody under it.

We recommend having a fire extinguisher suitable for petrol fires in the operating area.

Attachments can change the center of mass and machine operations. Use only Barreto attachments.