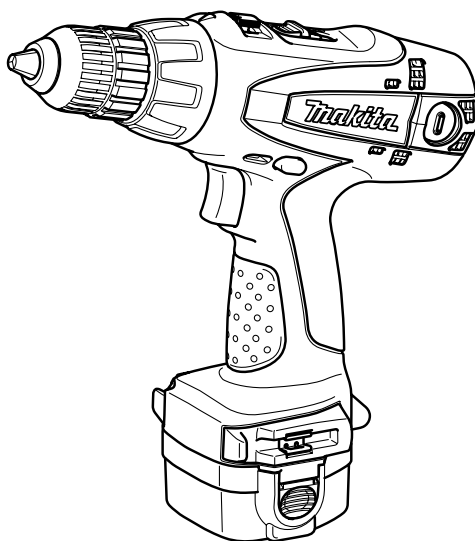
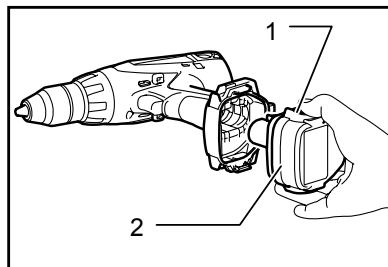




GB	Cordless Driver Drill	INSTRUCTION MANUAL
UA	Дриль із бездротовим приводом	ІНСТРУКЦІЯ З ЕКСПЛУАТАЦІЇ
PL	Akumulatorowa wiertarko-wkrętarka	INSTRUKCJA OBSŁUGI
RO	Mașină de găurit și înșurubat cu acumulator	MANUAL DE INSTRUCȚIUNI
DE	Akku-Bohrschrauber	BEDIENUNGSANLEITUNG
HU	Akkumulátoros fúró-csavarbehajtó	HASZNÁLATI KÉZIKÖNYV
SK	Ľahký vŕtací skrutkovač	NÁVOD NA OBSLUHU
CZ	Akkumulátorový vrtací šroubovák	NÁVOD K OBSLUZE

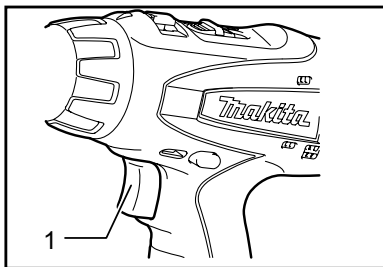
6207D
6317D
6337D
6347D





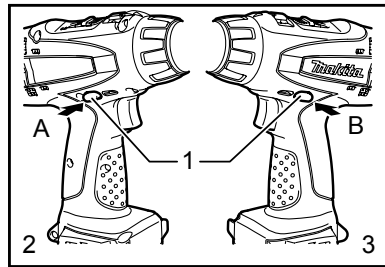
1

010539



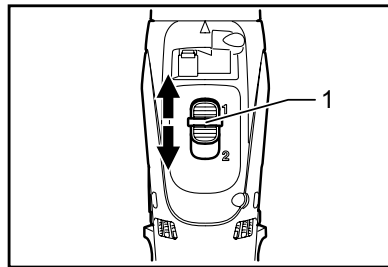
2

010540



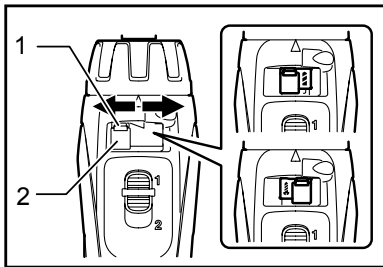
3

010541



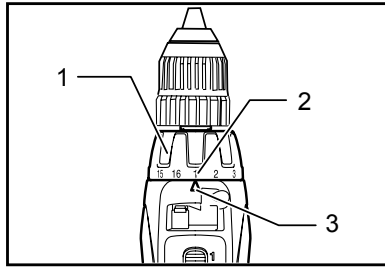
4

010542



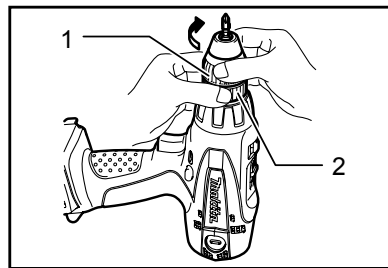
5

010543



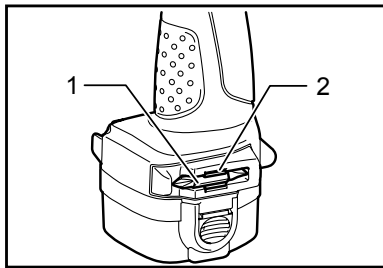
6

010544



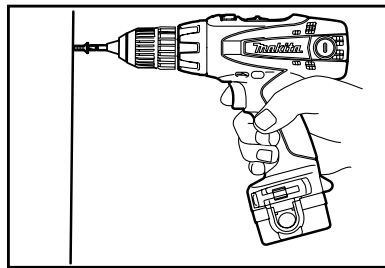
7

010545



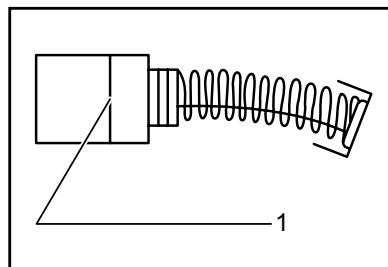
8

010546



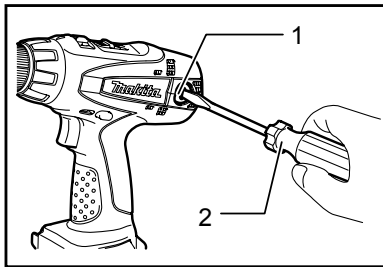
9

010547



10

001145



11

010548

ENGLISH (Original instructions)

Explanation of general view

1-1. Button	5-1. Lock button	8-1. Bit
1-2. Battery cartridge	5-2. Action mode change lever	8-2. Bit holder
2-1. Switch trigger	6-1. Adjusting ring	10-1. Limit mark
3-1. Reversing switch lever	6-2. Graduation	11-1. Brush holder cap
3-2. Clockwise	6-3. Pointer	11-2. Screwdriver
3-3. Counterclockwise	7-1. Sleeve	
4-1. Speed change lever	7-2. Ring	

SPECIFICATIONS

Model	6207D	6317D	6337D	6347D	
Capacities	Steel	10 mm	13 mm		
	Wood	25.4 mm		38 mm	
	Wood screw	6 mm x 75 mm			10 mm x 89 mm
	Machine screw	13 mm			
No load speed (min ⁻¹)	High	0 - 1,400		0 - 1,600	
	Low	0 - 450		0 - 500	
Overall length	233 mm	241 mm			
Net weight	1.8 kg	2.0 kg	2.1 kg	2.3 kg	
Rated voltage	D.C. 9.6 V	D.C. 12 V	D.C. 14.4 V	D.C. 18 V	

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

Intended use

The tool is intended for drilling and screw driving in wood, metal and plastic.

For Model 6207D

Noise

The typical A-weighted noise level determined according to EN60745:

Sound pressure level (L_{pA}): 70 dB(A) or less
Uncertainty (K): 3 dB(A)

The noise level under working may exceed 80 dB(A)

Wear ear protection

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode: drilling into metal
Vibration emission ($a_{h,D}$): 2.5 m/s² or less
Uncertainty (K): 1.5 m/s²

For Model 6317D

Noise

The typical A-weighted noise level determined according to EN60745:

Sound pressure level (L_{pA}): 72 dB(A)
Uncertainty (K): 3 dB(A)

The noise level under working may exceed 80 dB (A).

Wear ear protection.

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode: drilling into metal
Vibration emission ($a_{h,D}$): 2.5 m/s² or less
Uncertainty (K): 1.5 m/s²

For Model 6337D

Noise

The typical A-weighted noise level determined according to EN60745:

Sound pressure level (L_{pA}): 70 dB(A) or less
Uncertainty (K): 3 dB(A)

The noise level under working may exceed 80 dB(A)

Wear ear protection

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode: drilling into metal
Vibration emission ($a_{h,D}$): 2.5 m/s² or less
Uncertainty (K): 1.5 m/s²

For Model 6347D

ENG104-2

Noise

The typical A-weighted noise level determined according to EN60745:

Sound pressure level (L_{pA}) : 71 dB(A)

Uncertainty (K) : 3 dB(A)

The noise level under working may exceed 80 dB (A).

Wear ear protection.

ENG202-3

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode: drilling into metal

Vibration emission ($a_{h,D}$) : 2.5 m/s² or less

Uncertainty (K) : 1.5 m/s²

ENG901-1

- The declared vibration emission value has been measured in accordance with the standard test method and may be used for comparing one tool with another.
- The declared vibration emission value may also be used in a preliminary assessment of exposure.

⚠️WARNING:

- The vibration emission during actual use of the power tool can differ from the declared emission value depending on the ways in which the tool is used.
- Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

ENH101-13

For European countries only

EC Declaration of Conformity

We Makita Corporation as the responsible manufacturer declare that the following Makita machine(s):

Designation of Machine:
Cordless Driver Drill

Model No./ Type: 6207D,6317D,6337D,6347D
are of series production and

Conforms to the following European Directives:

98/37/EC until 28th December 2009 and then with
2006/42/EC from 29th December 2009

And are manufactured in accordance with the following standards or standardised documents:

EN60745

The technical documentation is kept by our authorised representative in Europe who is:

Makita International Europe Ltd,
Michigan, Drive, Tongwell,
Milton Keynes, MK15 8JD, England

30th January 2009



000230

Tomoyasu Kato

Director

Makita Corporation

3-11-8, Sumiyoshi-cho,

Anjo, Aichi, JAPAN

GEA010-1

General Power Tool Safety Warnings

⚠️WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

GEB051-2

CORDLESS DRILL SAFETY WARNINGS

1. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
2. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
3. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
4. **Hold the tool firmly.**
5. **Keep hands away from rotating parts.**
6. **Do not leave the tool running. Operate the tool only when hand-held.**
7. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
8. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

⚠️WARNING:

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. **MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

IMPORTANT SAFETY INSTRUCTIONS

FOR BATTERY CARTRIDGE

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
5. Always cover the battery terminals with the battery cover when the battery cartridge is not used.
6. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.
A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
7. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50° C (122° F).
8. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
9. Be careful not to drop or strike battery.
10. Do not use dropped or struck battery.

SAVE THESE INSTRUCTIONS.

Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged.
Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge.
Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10° C - 40° C (50° F - 104° F). Let a hot battery cartridge cool down before charging it.

4. Charge the Nickel Metal Hydride battery cartridge when you do not use it for more than six months.

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

Fig.1

- Always switch off the tool before insertion or removal of the battery cartridge.
- To remove the battery cartridge, withdraw it from the tool while pressing the buttons on both sides of the cartridge.
- To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Always insert it all the way until it locks in place with a little click. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

Switch action

Fig.2

⚠CAUTION:

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Reversing switch action

Fig.3

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

⚠CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.
- When not operating the tool, always set the reversing switch lever to the neutral position.

Speed change

Fig.4

To change the speed, first switch off the tool and then slide the speed change lever to the "2" side for high speed or "1" side for low speed. Be sure that the speed change lever is set to the correct position before operation. Use the right speed for your job.

⚠CAUTION:

- Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" side and "2" side, the tool may be damaged.
- Do not use the speed change lever while the tool is running. The tool may be damaged.

Selecting action mode

Fig.5

This tool has an action mode change lever. For drilling, depress the lock button and then slide the action mode change lever to the left (⚙ symbol). For screwing, slide the action mode change lever to the right (⚡ symbol) until it is locked. If it is hard to turn the lever, first turn the chuck slightly in either direction and then turn the lever again.

⚠CAUTION:

- Always slide the action mode change lever all the way to your desired mode position. If you operate the tool with the lever positioned halfway between the mode symbols, the tool may be damaged.
- Do not use the action mode change lever while the tool is running. The tool may be damaged.

Adjusting the fastening torque

Fig.6

The fastening torque can be adjusted in 16 steps by turning the adjusting ring so that its graduations are aligned with the pointer on the tool body.

First, slide the action mode change lever to the position of ⚡ symbol.

The fastening torque is minimum when the number 1 is aligned with the pointer, and maximum when the marking is aligned with the pointer. The clutch will slip at various torque levels when set at the number 1 to 16. Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application.

NOTE:

- The adjusting ring does not lock when the pointer is positioned only halfway between the graduations.

ASSEMBLY

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing driver bit or drill bit

Fig.7

Hold the ring and turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Hold the ring firmly and turn the sleeve clockwise to tighten the chuck.

To remove the bit, hold the ring and turn the sleeve counterclockwise.

When not using the driver bit, keep it in the bit holders. Bits 45 mm long can be kept there.

Fig.8

OPERATION

Screwdriving operation

Fig.9

First, slide the action mode change lever to the position of ⚡ symbol and select the fastening torque.

Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch trigger as soon as the clutch cuts in.

⚠CAUTION:

- Make sure that the driver bit is inserted straight in the screw head, or the screw and/or bit may be damaged.

NOTE:

- When driving wood screws, predrill pilot holes to make driving easier and to prevent splitting of the workpiece. See the chart.

Nominal diameter of wood screw (mm)	Recommended size of pilot hole (mm)
3.1	2.0 - 2.2
3.5	2.2 - 2.5
3.8	2.5 - 2.8
4.5	2.9 - 3.2
4.8	3.1 - 3.4
5.1	3.3 - 3.6
5.5	3.7 - 3.9
5.8	4.0 - 4.2
6.1	4.2 - 4.4

006421

Drilling operation

First, slide the action mode change lever to the position of ⚙ symbol.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

Replacing carbon brushes

Fig.10

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

Fig.11

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

ACCESSORIES

⚠CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Screw bits
- Various type of Makita genuine batteries and chargers
- Rubber pad assembly
- Wool bonnet
- Foam polishing pad