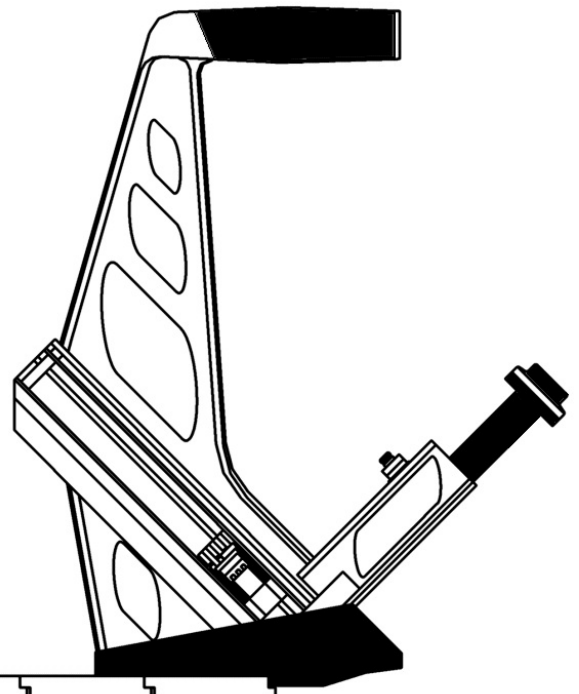




**MULTIPLE HITS
HARDWOOD FLOORING NAILER
MODEL H330**



This improved version of our popular hardwood flooring nailer model H330 has been specially developed to address the need of the professional as well as the DIY or novice floor installer. Its ratcheted design allows the user to strike the nailer as many times as necessary to countersink the cleat. Hold the nailer in position until the plunger returns to its up position; then move it to the next location. It's that easy!

The PRIMATECH H330 comes standard to accommodate 1½" (38 mm), 1¾" (44 mm) or 2" (50 mm) L-type cleats or may be ordered or converted later to accommodate 2" T-type cleats. A unique design of the L guide and feed assembly provide strong support to the cleat during operation, both front and back, allowing multiple strokes without bending.

For superior performance, use only PRIMATECH cleats

OPERATION OF THE PRIMATECH H330 DIY NAILER

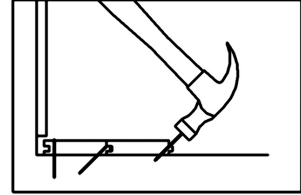
Using the rubber capped mallet that is provided with your nailer, tap the flooring into place.

Strike the nailer plunger with the rubber end of the mallet to drive the cleat. The PRIMATECH H330 is designed to be struck several times in order to countersink the nail.

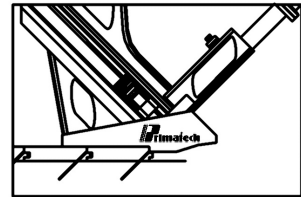
The nailer must be held firmly, flat on the surface of the hardwood floor and hit repeatedly until the plunger returns to its upright position.

HARDWOOD FLOOR INSTALLATION

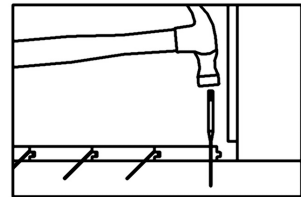
1. With an expansion space, drill the face of the flooring and use finishing nails for the first row as shown. Use a nail set to countersink the nails and fill the hole with a matching putty.



2. For the next few rows, drill at 45° angle at the tongue and use finishing nails as shown.

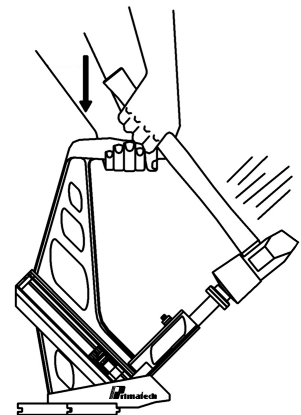


3. Using your DIY multiple hit nailer, fix the flooring at the 45° pre-determined angle. Nail at 3" from the ends and at every 10-12".



4. At the other end when it is no longer possible to use the nailer, repeat the procedure in [1] and [2] for the last rows.

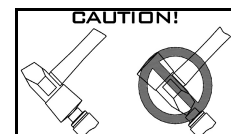
Take particular attention when striking the nailer. Make sure that it seats firmly on the hardwood floor by applying a vertical pressure to keep it well seated on the floor. Sometimes, while striking the nailer, the hand holding the nailer has a tendency of lifting the front of the nailer for a moment. This causes the nail to bend as the nailer moves during the stroke. To prevent this, you may lean your foot on the base.



CAUTION

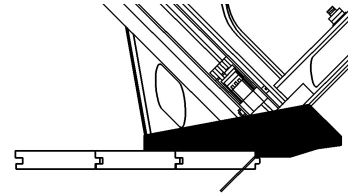
RUBBER TO METAL — NEVER WITH THE STEEL END

Using the steel end will damage the tool and void the warranty

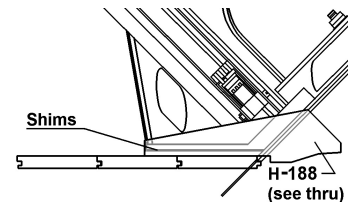


ADJUSTING THE H330 NAILER FOR HARDWOOD THICKNESS

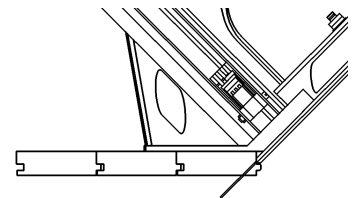
To fasten $\frac{3}{4}$ " or $\frac{25}{32}$ " flooring, no adjustment to the tool is required. Use the standard H-108 plastic base (black).



To fasten $\frac{1}{2}$ " flooring, install optional plastic base H-188. If necessary, use one or two shims (supplied) to insure that the gate/foot do not sit on the tongue. Insert shims between main body and plastic base as shown.



To fasten $\frac{33}{32}$ " flooring, remove plastic base as shown. You may apply the self-adhesive thin base P-986 (optional).



MAINTENANCE

Your nailer H330 should require little maintenance. In case the driving blade, spring or blade retainer need to be replaced, follow these instructions:

- Remove the hitch pin H-034.
- Pull out pin H-033, releasing plunger H-119.
- Change as required the driving blade H-038, the spring H-045 or the blade retainer H-158.
- Depress the plunger H-119 and put pin H-033 back to its position.
- Replace the hitch pin H -034

For additional information, contact Primatch or consult our Technical Support site at:

support.primatch.ca



TOOL WARRANTY AND LIMITATIONS

Primitech warrants that newly purchased fastening tools, parts and accessories will be free from defects in material and workmanship (excluding wear parts) for the period shown below, after the date of purchase by the original user as evidenced by a valid purchase invoice.

ONE-YEAR LIMITED WARRANTY will apply to all parts, except those subjected to normal wear

SEVEN-YEAR EXTENDED LIMITED WARRANTY covers tool casing.

WARRANTY STATEMENT

Primitech 's sole liability hereunder will be to replace any part or accessory which proves to be defective within the specific time period. Any replacement part or accessories provided in accordance with this warranty will carry a warranty for the remainder of the period of warranty applicable to the part it replaces. When repair or replacement of part or tool is required, the complete tool or part(s) must be returned to Primitech or at such authorized warranty service point of Primitech, transportation prepaid, with a copy of proof of purchase evidencing that the part or tool is within the warranty period. Serial # must be intact and legible for warranty to apply.

This warranty is void as to any tool which has been subjected to misuse, abuse, accidental or intentional damage, used with fasteners not meeting Primitech specifications, size or quality, improperly maintained, repaired with other than genuine Primitech replacement parts, damaged in transit or handling, or which, in Primitech 's sole opinion, has been altered, modified or repaired in a way that affects or detracts from the performance of the tool.

PRIMATECH MAKES NO WARRANTY, EXPRESSED OR IMPLIED, RELATING TO MERCHANTABILITY, FITNESS, OR OTHERWISE, EXCEPT AS STATED ABOVE, and Primitech's liability AS STATED ABOVE AND AS ASSUMED ABOVE is in lieu of all other warranties arising out of, or in connection with, the use and performance of the tool, except to the extent otherwise provided for by applicable law.

PRIMATECH SHALL IN NO EVENT BE LIABLE FOR ANY DIRECT, INDIRECT, OR CONSEQUENTIAL DAMAGES WHICH MAY ARISE FROM LOSS OF ANTICIPATED PROFITS OR PRODUCTION, SPOILAGE OF MATERIALS, INCREASED COST OF OPERATION, OR OTHERWISE. Any liability, if any, connected with the use of the tool shall terminate upon the expiration of the warranty period specified above.